

Welcome

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- Exits
- Breaks and Schedule
- Cell Phones
- Student Introductions



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Accreditation



- The International Code Council has been accredited as an Authorized Provider by the International Association for Continuing Education and Training (IACET).
 - As a result of their Authorized Provider accreditation status, ICC is authorized to offer IACET CEUs for its programs that qualify under the ANSI/IACET Standard.
- You will obtain full CEUs for this course, if you actively participate in the training activities and stay for the entire session. Evidence of this will be the sign out sheet.



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Scope

- This course is designed to assist code officials, design professionals and builders in understanding the codes regulating commercial cooking exhaust hood systems
- The applicable requirements in the IMC, IFC, IFGC, IBC and IECC are addressed in detail with accompanying illustrations, photographs and sample calculations to clarify the intent of the codes



Objectives

Upon completion of this seminar, the attendee will be better able to:

- Define terminology used in the commercial cooking industry
- Identify how commercial cooking exhaust systems are built
- Recognize where commercial cooking hoods are required



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Chapter 1 Hazards and Applicable Codes and Standards

We will review...

- Chapter 1 Hazards and Applicable Codes and Standards
- Chapter 2 Mechanical Ventilation Systems
- Chapter 3 Commercial Kitchen Exhaust Hoods
- Chapter 4 Commercial Kitchen Exhaust Duct System
- Chapter 5 Fire Protection for Commercial Cooking Systems



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Definitions

CODE. These regulations, subsequent amendments thereto, or any emergency rule or regulation that the administrative authority having jurisdiction has lawfully adopted.

COMBUSTION. In the context of this code, refers to the rapid oxidation of fuel accompanied by the production of heat or heat and light.

HOOD. An air intake device used to capture by entrapment, impingement, adhesion or similar means, grease, moisture, heat and similar contaminants before they enter a duct system.

Type I Hood. A kitchen hood for collecting and removing grease vapors and smoke. Such hoods are equipped with a fire suppression system.

Type II Hood. A general kitchen hood for collecting and removing steam, vapor, heat, odors and products of combustion.

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Key Concept

- Mechanical commercial kitchen hoods are required to remove the products of combustion that are produced by cooking appliances
 - Maintains the comfort and safety of the kitchen personnel
 - Provides a safe environment for the handling and preparation of the food





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Hazards of Commercial Cooking Operations

- There is no definition in the IMC or IFC for the term "cooking," but there is a definition of "Commercial cooking appliances" as follows:
 - COMMERCIAL COOKING APPLIANCES. Appliances used in a commercial food service establishment for heating or cooking food and which produce grease vapors, steam, fumes, smoke or odors that are required to be removed through a local exhaust ventilation system... For the purpose of this definition, a food service establishment shall include any building or a portion thereof used for the preparation and serving of food.



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Hazards of Commercial Cooking Operations

- "Food service establishment" includes:
 - Preparing, handling, cleaning, cooking and packaging food items
- Cooking appliances are used for commercial purposes when primarily intended for the preparation of food for compensation, trade or services rendered





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Safety of Kitchen Personnel

 The safety and comfort of kitchen personnel can be adversely affected by excess heat, humidity, smoke and grease-laden cooking effluents that are not properly captured and controlled by the kitchen exhaust system



 Scientific studies suggest that prolonged exposure to smoke can result in breathing-related disorders such as chronic obstructive pulmonary disease (COPD)

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Food Safety

- Increased room temperatures and humidity levels caused by improper exhaust and ventilation, as well as deposits of grease particles on cooking and food preparation surfaces, can promote the development of food-borne pathogens or allergens
- Local health and building departments generally provide routine inspections of commercial cooking operations to ensure the health and safety of the general public



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A proper retail for will proper will proper services.

Food Safety

A properly designed mechanical ventilation system in retail food establishments and food-processing plants will provide adequate supply, makeup and exhaust air to limit the room temperature and humidity, which reduces a potential pathway for the growth and spread of allergens and food-borne pathogens





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Fire Hazards in Commercial Cooking Operations

- Restaurants pose unique fire risks
 - Large numbers of customers
 - Cooking activities being performed in the same building
- Cooking hazards
 - Flammable grease and effluents carried by exhaust system
 - Cooking equipment can be an ignition source



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Fire Hazards of Cooking Oils

- Cooking oils used today require more heat to reach proper cooking temperatures
- If ignition occurs, these oils have a higher heat release rate that is more difficult to suppress

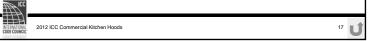


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Fire Hazards of Cooking Oils

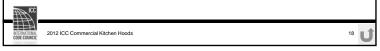
Cooking Oil Flash Point & Ignition Temperature

Cooking Oil	Flash Point Temperature (°F)	Ignition Temperature (°F)
Canola Oil	450	626
Corn Oil	490	740
Cotton Seed Oil	486	650
Palm Oil	323	600
Peanut Oil	540	833
Soybean Oil	549	833
Sunflower Seed Oil	550	undetermined



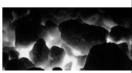
Fire Hazards of Cooking Oils

- The term "grease" refers to animal and vegetable fats and oils, such as vegetable oil, that are used to cook foods or byproducts of the cooking process, such as the grease rendered during the cooking of bacon
- An excess accumulation and buildup of these grease deposits provides a potential fuel supply for a duct fire or for intensifying a fire that starts on the cooking surface



Fire Hazards of Solid Fuels

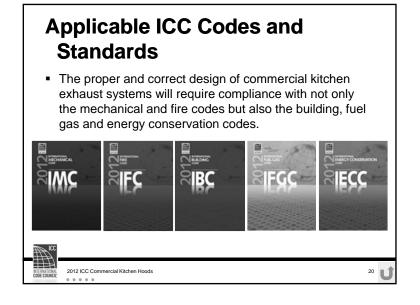
- Solid fuels are typically hardwoods, such as mesquite or hickory, but can also be charcoal or briquettes.
- Depending on the type of wood, the surface area and mass, most woods have ignition temperatures in the range of 500-700°F
- Woods have lower heats of combustion than oils but produce a greater amount of smoke because the cooking temperatures do not promote complete or clean combustion





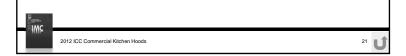






International Mechanical Code

- IMC regulates the design, installation, maintenance and alteration of mechanical appliances and building mechanical systems that are used to control the environment and related processes
- IMC does not apply to the installation of fuel-gas distribution piping and fuel-gas burning appliances
 - These systems are regulated by IFGC





IMC Chapter 2 Definitions

- All definitions were placed in Ch 2
- Some definitions that contain information not found elsewhere in the code
 - Extra-heavy-duty cooking appliances
 - Heavy-duty cooking appliances
 - Medium-duty cooking appliances
 - Light-duty cooking appliances
- This information is necessary when deciding the type of hood is required

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Extra-Heavy-Duty Cooking Appliance

 Extra-heavy-duty cooking appliances include appliances utilizing solid fuel such as wood, charcoal, briquettes and mesquite as the primary source of heat for cooking



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Heavy-Duty Cooking Appliance

- Heavy-duty cooking appliances include:
 - Electric under-fired broilers
 - Electric chain (conveyor) broilers
 - Gas under-fired broilers
 - Gas chain (conveyor) broilers
 - Gas open-burner ranges
 - Electric and gas wok ranges
 - Electric and gas over-fired (upright) broilers and salamanders



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Medium-Duty Cooking Appliance

- Medium-duty cooking appliances include:
 - Electric discrete element & hot top ranges
 - Electric and gas griddles
 - Electric and gas double sided griddles
 - Electric and gas fryers
 - Electric and gas pasta cookers
 - Electric and gas conveyor pizza ovens
 - Electric and gas tilting skillets (braising pans)
 - Electric and gas rotisseries



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Light-Duty Cooking Appliances

- Light-duty cooking appliances include:
 - Electric and gas ovens
 - Electric and gas steam-jacketed kettles
 - Electric and gas compartment steamers
 - Electric and gas cheese-melters



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IMC Chapter 3 General Regulations

3 important issues pertaining to commercial kitchen exhaust hoods in Ch 3

- §301.7 appliances and equipment must be listed and labeled
- §302.3, §302.4, 302.5 requirements for wood or steel structural components and trusses modified to facilitate installation of duct-work
- §507 adequate clearance from combustible walls, ceilings and kitchen cabinetry

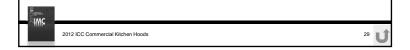


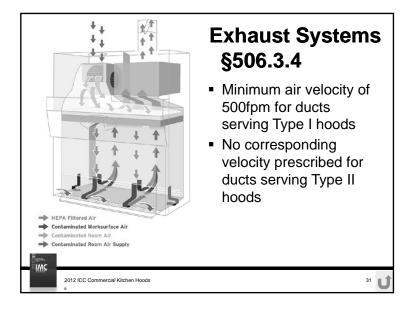
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IMC Chapter 4 Ventilation

- Establishes the minimum means for protecting the health of the building occupants
 - Controls the quality of the indoor air
 - Removing harmful contaminants
- Minimum outside air ventilation rate of 0.7 cfm/ft²
- Captured air in the hood exhaust must be discharge to the exterior and not recirculated





IMC Chapter 5 Exhaust Systems

- §506 regulates exhaust ducts and equipment that serve commercial kitchen hoods
 - Exhaust fans
 - Fan motors
 - Grease reservoirs





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Exhaust Systems

- §506.3.10 minimum requirements for grease duct enclosures
 - Fire-resistance-rated shaft, or
 - Fire resistance-rated duct wrap
- §506.3.13 requirements for grease duct exhaust outlets and terminations
 - The exhaust outlet requirements for ducts serving Type II hoods are less stringent (IMC §506.4.2)





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Commercial Kitchen Hoods §507

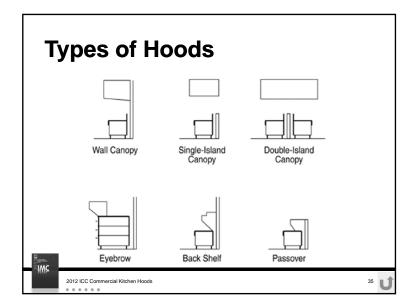
- Addresses where Type I and Type II hoods are required
- Covers construction, installation and operation of commercial kitchen hoods
- Performance testing required for hoods before being put into operation
- Specifies:
 - Hood construction materials and their thicknesses
 - Joints and seams
 - Clearances from combustibles
 - Size and location of the hoods

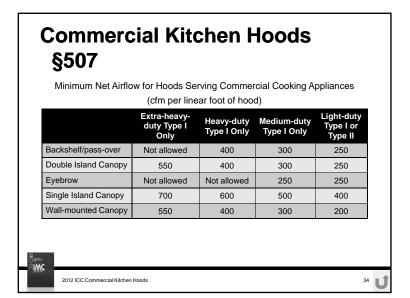


Minimum airflow

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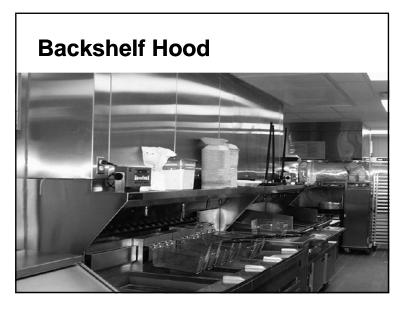


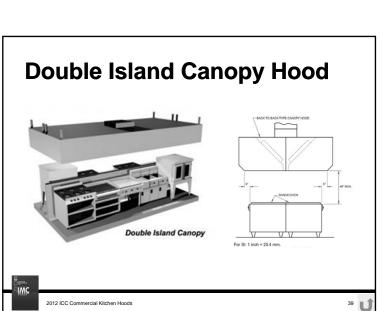


Commercial Kitchen Hoods

- Backshelf Hood:
 - Also referred to as a low-proximity hood or as a sidewall hood where wall mounted
 - The front lower lip is low over the appliances and is "set back" from the front of the appliances
 - It is always closed to the rear of the appliances
 - The height above the cooking surface varies
 - Can be constructed with partial end panels to increase its effectiveness in capturing the effluent generated by the cooking operation

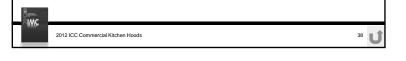


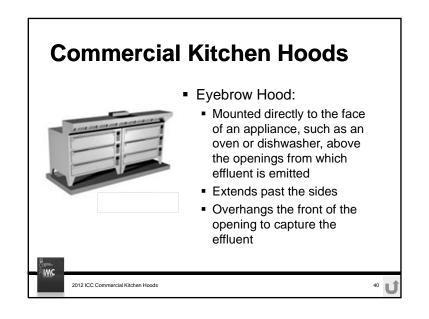




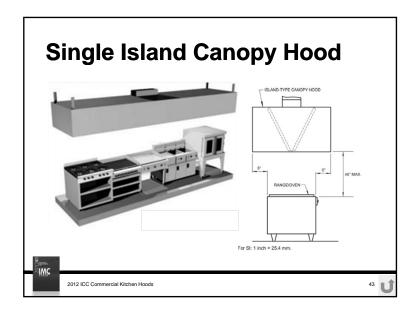
Commercial Kitchen Hoods Double Island Canopy Hood: Placed over back to back appliances It is open on all sides Overhangs both fronts and all sides of the appliances It could have a wall panel between the backs of the

appliances, but is not required



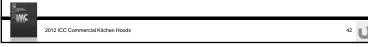






Commercial Kitchen Hoods

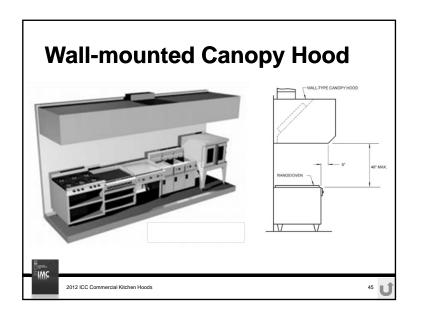
- Single Island Canopy Hood:
 - Placed over a single appliance or appliance line
 - Open on all sides
 - Overhangs the front, rear, and sides of the appliances
 - It is more susceptible to cross drafts and requires a greater exhaust air flow than an equivalently sized wall-mounted canopy to capture and contain effluent generated by cooking operations

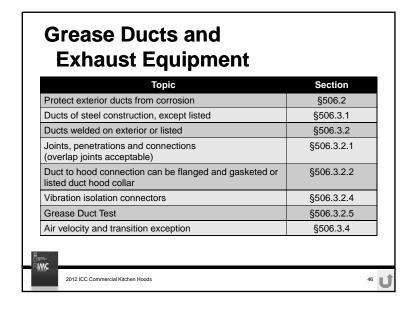


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- Wall-mounted Canopy Hood:
 - Mounted against a wall above a single appliance or line of appliances
 - It also could be free-standing with a back panel at the rear of the appliances
 - Overhangs the front and sides of the appliances
 - The wall acts as a back panel, forcing the makeup air to be drawn across the front of the cooking equipment, thus increasing the effectiveness of the hood to capture and contain effluent generated by the cooking operations



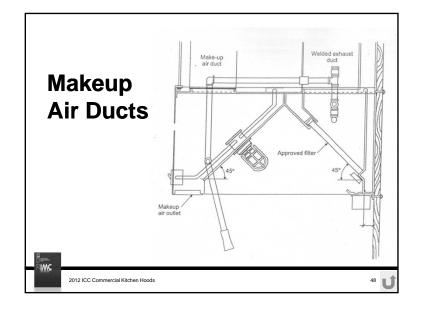


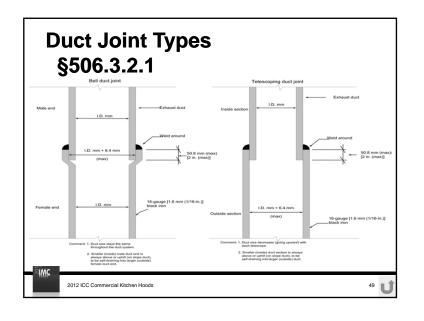


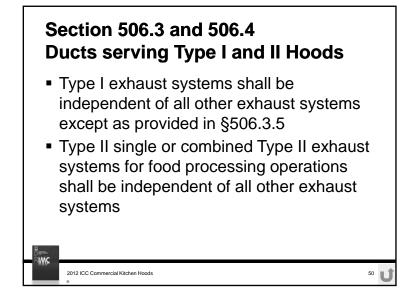
Makeup Air Ducts §506.3.1.2

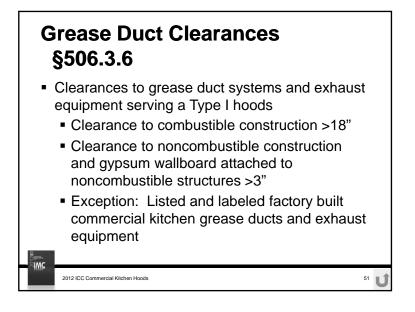
- Make up air ducts connected to or within 18" of a Type I hood shall be constructed and installed in accordance with Sections 603.1, 603.4 603.5 603.11 and 603.14.
- Duct insulation installed <18" of a Type I hood shall be noncombustible or shall be listed for the application

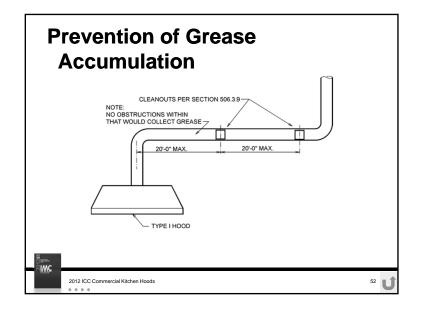






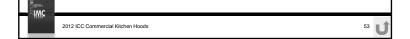






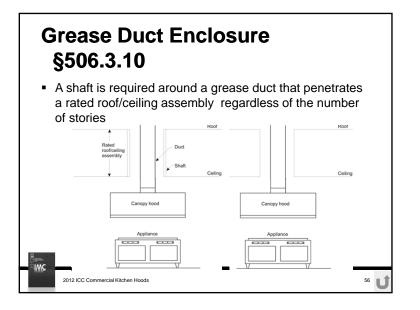
Grease Duct Enclosure §506.3.10

- Grease ducts serving Type I hoods that penetrate a ceiling, wall or floor shall be enclosed from the point of penetration to the outlet terminal
- Ducts shall penetrate exterior walls only at locations where unprotected openings are permitted by the IBC
- Duct enclosures shall be sealed around the duct at the point of penetration
- Duct enclosures shall be vented to the outside of the building through a weather-protected opening



Grease Duct Enclosure §506.3.10 A shaft is required around a grease duct in a building that is more than one story in height

Grease Duct Enclosure §506.3.10 Clearance from the duct to the interior surface of enclosures of combustible construction shall be ≥18" Clearance from the duct to the interior surface of enclosures of noncombustible construction or gypsum wall board attached to noncombustible structures shall be ≥6" Crease Duct Enclosure Grease Duct Encl



Exhaust Fan Discharge §506.5.2

- Exhaust fans shall be positioned so that the discharge will not impinge on the roof, other equipment or appliances or parts of the structure
- A vertical discharge fan shall be manufactured with an approved drain outlet at the lowest point of the housing to permit drainage of grease to an approved grease reservoir



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Exhaust Fan Mounting §506.5.3

- An up blast fan shall be hinged and supplied with a flexible weatherproof electrical cable to permit inspection and cleaning
- The ductwork shall extend a minimum of 18" above the roof





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Exhaust Fan Mounting §506.5.3

 The minimum horizontal distance between vertical discharge fans and parapet-type building structures shall be 2' provided that such structures are not higher that the top of the fan discharge opening



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Commercial Kitchen Hoods §507.1

- Commercial kitchen exhaust hoods shall be:
 - Type I or Type II
 - Designed to capture and confine cooking vapors and residues
 - Operate during the cooking operation
 - Exception 1. UL 710 listed factory-built commercial exhaust hoods
 - Exception 2. UL 710B listed factory-built commercial cooking recirculating systems



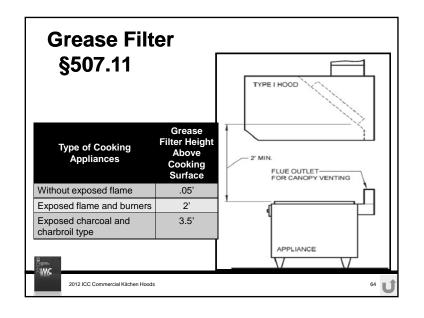
Where Required §507.2

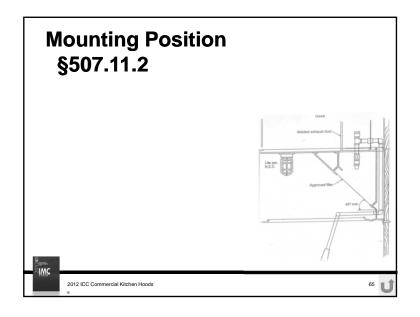
- A Type I or Type II hood shall be installed at or above all commercial cooking appliances
- Where any cooking appliance under a hood requires a Type I hood, then a Type I hood shall be installed
- Where a Type II hood is required, a Type I or Type II hood can be installed

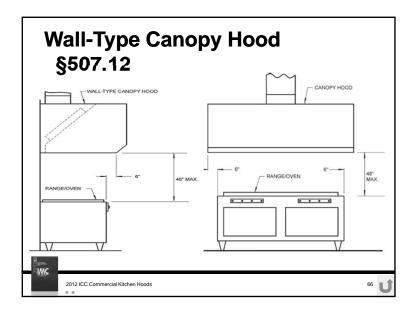


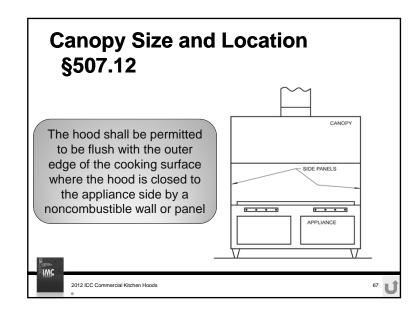
Hoods Penetrating a Ceiling Duct Enclosure not required for a grease duct that penetrates only a non-fire-resistance rated roof/ceiling assembly ELING PRINTED DUCT PROJECT PROM PORT WHERE CELING SPENETRATED 2012 ICC Commercial Kitchen Hoods

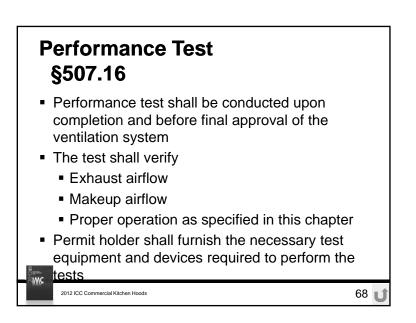
Type I vs. Type II Hoods Type I Hood Type II Hood Heat, odors and steam Heat, odors and steam Grease or smoke 18 gage steel 22 gage steel 20 gage stainless steel 24 gage stainless steel Secured in place by noncombustible supports Adequate for the applied Adequate for the applied load of the hood and load of the hood and ductwork ductwork 2012 ICC Commercial Kitchen Hoods











Capture and Containment Tests §507.16.1

- The permit holder shall verify capture and containment performance of the exhaust system
- This field test shall be conducted with:
 - All appliances under the hood at operating temperatures
 - All sources of outdoor air providing makeup air for the hood operating
 - All sources of re-circulated air providing conditioning for the space in which the hood is located operating
- Capture and containment shall be verified visually by observing simulated smoke or steam

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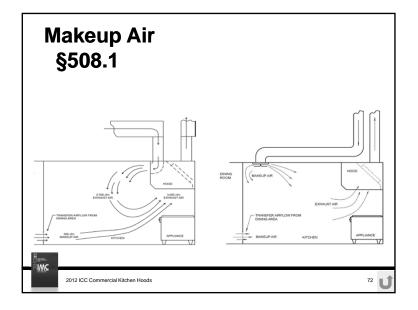
Commercial Kitchen Makeup Air §508 Makeup air to the kitchen must be supplied to replace the air exhausted through the kitchen hood Amount of makeup air is usually slightly less than the air that is exhausted This difference in air volume maintains a slightly negative pressure in the kitchen

Makeup Air §508.1

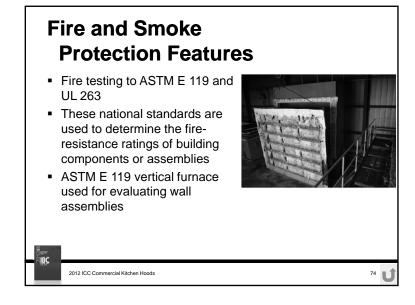
- Makeup air shall be supplied during the operation of commercial kitchen exhaust systems
- For mechanical makeup air systems, the exhaust and makeup air systems shall be electrically interlocked
- The temperature differential between makeup air and the air in the conditioned space shall not exceed 10°F

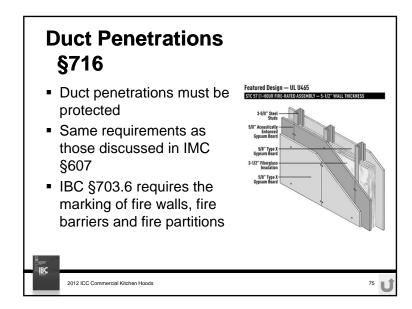
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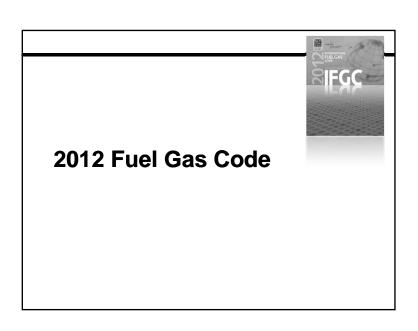
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2012 Fuel Gas Code

- The IFGC regulates the installation of natural gas and LP-gas systems, fuel gas utilization equipment/appliances
- The scope of the IFGC extends from the utility company's point of delivery to the appliance shutoff valve
- IFGC covers pipe sizing and arrangement, approved materials, installation, testing, inspection, operation and maintenance
- The equipment installation requirements include combustion and ventilation air, approved venting and connections to the fuel gas system

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General Regulations Chapter 3

- Requires listing and labeling of equipment and appliances
- Addresses cutting, notching and boring of structural elements of the building
- Provides criteria for combustion air



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Fuel Gas Piping Chapter 4

- §402 specifies the size of the piping system
 - Contains sizing tables and equations for determining minimum pipe diameters
- §403 establishes material requirements
 - Identifies the national standard governing pipe and fitting design and construction
 - Regulates the type of joints based on the piping material



Cooking Appliances §623

- This section of the IFGC provides the requirements for cooking appliances, including the standards to which they must be listed and labeled. It has the same restriction as the IMC on commercial cooking appliances being used in domestic kitchens.
- IFGC Section 623.6 requires commercial cooking appliances to be connected to a vent or chimney to remove the products of combustion.



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Commercial or Domestic???

IMC 917.2 [IFGC 623.2] Prohibited location.

Cooking appliances designed, tested, listed and labeled for use in commercial occupancies shall not be installed within dwelling units or within any area where domestic cooking operations occur.

IMC 917.3 [IFGC 623.3] Domestic appliances. Cooking appliances installed within dwelling units and within areas where domestic cooking operations occur shall be listed and labeled as

household-type appliances for domestic use.

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2012 International Fire Code

Fire-Extinguishing System

IMC 509.1 Where required.

Commercial cooking appliances required by §507.2.1 to have a Type I hood shall be provided with an approved automatic fire suppression system complying with the IBC and the IFC.



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Fire-Extinguishing System

IFC 904.11 [IBC 904.11] Commercial cooking systems.

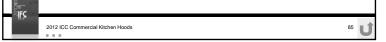
The automatic fire-extinguishing system for commercial cooking systems shall be of a type recognized for protection of commercial cooking equipment and exhaust systems of the type and arrangement protected. Pre-engineered automatic dry- and wet-chemical extinguishing systems shall be tested in accordance with UL 300 and listed and labeled for the intended application. Other types of automatic fire-extinguishing systems shall be listed and labeled for specific use as protection for commercial cooking operations. The system shall be installed in accordance with this code, its listing and the manufacturer's installation instructions.

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Fire-Extinguishing System

Automatic fire-extinguishing systems of the following types shall be installed in accordance with the referenced standard indicated, as follows:

- 1. Carbon dioxide extinguishing systems, NFPA 12.
- 2. Automatic sprinkler systems, NFPA 13.
- 3. Foam-water sprinkler system or foam-water spray systems, NFPA 16.
- 4. Dry-chemical extinguishing systems, NFPA 17.
- 5. Wet-chemical extinguishing systems, NFPA 17A.



Commercial Cooking Systems

- Activation must be available by automatic and manual means
- Interlock to disconnect the fuel gas and/or electrical power to all appliances located under upon activation of the fire protection system







Photo courtesy of Ansul Inc.

UL 300

- Dry-chemical fire-extinguishing systems have not yet passed the UL 300 test
- The AFES does not replace fire sprinklers in the kitchen



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Commercial Cooking Systems

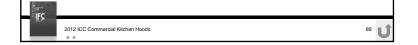
- Portable fire extinguishers are required for protection of commercial cooking systems
 - Installation of a listed Type K extinguisher
 - Travel distance to the extinguisher ≤30'
 - When protecting deep fat fryers, §904.11.5.2 specifies the extinguisher size based on the number of fryers, the surface area, and the amount of cooking medium

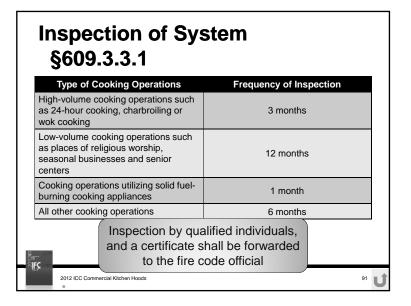


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Fire-Extinguishing System Design

- Manual operation is not required for fire sprinkler system
- The fire-extinguishing system must be listed and labeled to UL 300

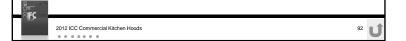




Fire-Extinguishing System Design Refrig Oven Griddle Manual Pull Class K Ext. Dining Area Class ABC Ext.

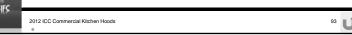
Inspection of System §609.3.3.1

- UL 300 AFES
- Recently serviced
- All appliances under the hood
- Changes in appliances, or relocation of appliances
- Relocated spray nozzles
- Protective covers on nozzles
- Manual pull visible, identified and unobstructed



Maintenance §904.11

- When changes in the cooking media, positioning of cooking equipment or replacement of cooking equipment occur, the AFES must comply with current requirements
- AFES serviced at least every 6 months and after activation of the system
- Service by qualified individuals, and a certificate shall be forwarded to the fire code official
- Fusible links and sprinklers replaced annually



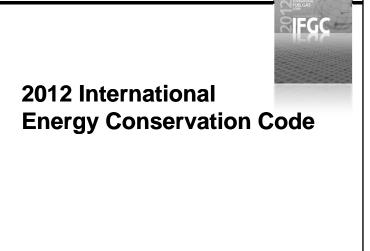
2012 International Energy

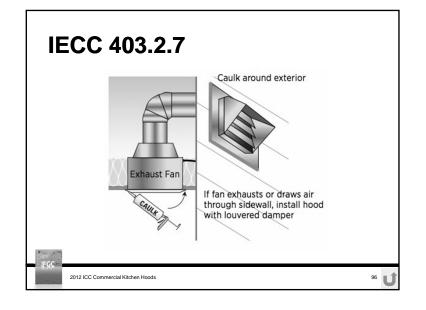
 Regulates the design and construction of buildings for the effective use of energy

Conservation Code

- Applies to new construction, additions, and alterations to some buildings but exempts certified historical buildings
- Exhausting conditioned air through the kitchen hood system represents a large percentage of the energy loss in a commercial cooking operation
- This is the reason many kitchen designers bring unconditioned makeup air into the kitchen as close as possible to the hood, thus minimizing the amount of conditioned air that is exhausted







Questions and Answers

Any questions?



2012 ICC Commercial Kitchen Hoods

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